



Handling and Storage

Surface Preparation:

Substrate surface must be free of scale, oil, grease, dirt and any other foreign matter. Tight, mild surface oxidation is not an impediment.

Pre-Application:

TegaBond™ should always be stirred slowly and thoroughly (not shaken) before use. Any entrained bubbles due to improper stirring should be allowed to dissipate.

Application:

TegaBond™ may be applied via brush, spray, roll or dip. Recommended Dry Film Thickness (DFT) is 0.0008” to 0.0015” (0.8 to 1.5 mil).

Optimum substrate temperature is 60°F to 95°F. Substrate temperature should not be below 45°F.

TegaBond™ coating will be dry to touch in 30 minutes @ 70°F and 65% relative humidity. Curing occurs in 6 to 8 hours. Accelerated curing within ten minutes may be effected using forced air @ 325°F.

Coverage:

Depending on application technique and ambient conditions, coverage will generally range from 600 to 750 square feet per gallon.

Cleanup:

Water

Storage:

Optimum Storage Temperature Range is 45°F to 95°F. Do not store below 35°F nor above 200°F. TegaBond™ shipped in standard containers (including 5-gallon pails or 55-gallon drums) may be safely stored for up to one year. Partially used containers must be sealed air-tight. A thin plastic film (GLAD® Wrap or equivalent) should be “floated” on surface of unused product to minimize exposure to atmosphere.

A Substrate Inc. *Tega-Product*

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